

800 HV

GENERAL DESCRIPTION

- Presstick 800HV is a special 1 component high viscosity adhesive based on PU dispersion in which the hardener is encapsulated (cross linker).
- Excellent for the adhesion of PVC, PP, PET, ABS foils film onto MDF using membrane/vacuum press application.
- High heat resistance.
- Presstick 800 has a very high initial tack.

APPLICATION

- The adhesive should be sprayed, by a spraying gun with a nozzle diameter of 1–2 mm.
- It is recommended to apply 2 layers on the Edges.
- Adhesive must be fully dried after spraying and before activation.
- Adhesive should be filtered and mixed properly before use.

TECHNICAL DETAILS

Solid Content	45 ± 2 %
Viscosity at 23°C (Brookfield RVT 20 rpm/spindle 2)	2500 cps (±300)
Density (g/cm ³)	1.05 (± 0.01)
pH	Approx. 8
Coverage	60-120 gr/m ²
Form	white liquid
Min. Film Forming Temperature	7°C
Min. Activation Temperature	55°C in the glue line
Storage Stability	8 months from shipment day if stored at 23°C in the original sealed containers. Temperature above 30°C must be avoided. The product is sensitive to frost and should not be kept at temperatures lower than 5°C.
Packing	18/20k" g buckets, 20/22 k" g jerrycans, 1,100 k" g IBC.

This information presented here is based on the best data available and is believed to be correct. However nothing stated in this bulletin is to be taken as a warranty, expressed or implied regarding the accuracy of the information or the use of the product.

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ADVANCED PU DISPERSION FORMULA

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